

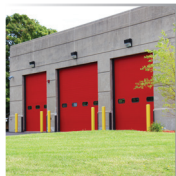


Commercial Sectional Overview

Professionals like you have counted on Raynor commercial doors and operators for more than 75 years. We pride ourselves on fast, individualized product information and service. For your convenience, our commercial specifications and drawings can be downloaded from our website. For personalized assistance, Raynor Regional Managers are available to assist with product specifications and to provide technical training. Our exclusive, professional network of over 775 dealers, and their commitment to customer service, has helped make us recognized experts in the industry for over 75 years. Count on your Raynor Dealer for the proper selection and expert installation.



ThermaSeal®
Sectional
Polyurethane
Thermal Doors



TC Series
Sectional
Polystyrene
Thermal Doors



AlumaView®
Sectional
Aluminum Rail
& Stile Doors



StyleForm™
Sectional
Polystyrene
Raised Panel
Doors



TH160
Sectional
Polyurethane
Thermal Doors



SteelForm™
Sectional
Pan Doors



**Commercial
Aspen™**
Sectional
Polyurethane
Raised or
Recessed
Panel Doors



**Commercial
BuildMark®
Commercial
TradeMark™**
Sectional
Raised Panel
Pan Doors



ThermaSeal®

For maximum thermal protection, choose ThermaSeal®. ThermaSeal doors are a steel sandwich construction with a stucco (pencil groove) surface texture. Our exclusive process fills 100% of the door's interior space with energy-saving, CFC-free, NeuFoam™ polyurethane foam insulation to deliver exceptional R-values. Additionally, this process provides superior foam density for excellent structural integrity. A thermal break is also available on all models. ThermaSeal doors are available with an IECC requirements package. See www.raynor.com/IECC for details.

Series Model	Section Thickness	Insulation (R-Value)	Exterior/Interior Steel Thickness	Max. Opening Width	Max. Opening Height	Colors
ThermaSeal TM320	3"	Polyurethane Foam (24.54)	20-Gauge/26-Gauge	38'-0"	24'-0"	White, ColorWave™
ThermaSeal TM300	3"	Polyurethane Foam (24.54)	26-Gauge / 26-Gauge	38'-0"	24'-0"	White, Brown, Frost White, Beige, Sepia, ColorWave™
ThermaSeal TM220	2"	Polyurethane Foam (18.3)	20-Gauge / 26-Gauge	36'-0"	24'-0"	White, ColorWave™
ThermaSeal TM200	2"	Polyurethane Foam (18.3)	26-Gauge / 26-Gauge	36'-0"	24'-0"	White, ColorWave™
ThermaSeal TM200C	2"	Polyurethane Foam (18.0)	26-Gauge / 27-Gauge	20'-0"	16'-0"	Almond, Ivory, Frost White, Desert Tan, Sandstone, Beige, Bronze Tone, Brown, Sepia, Battleship Gray, Charcoal, Slate, Black
ThermaSeal TM175	1 3/4"	Polyurethane Foam (16.4)	25-Gauge / 26-Gauge	36'-0"	24'-0"	White, Brown, ColorWave™



TH160

Raynor's TH160 is a popular choice for dock doors, providing outstanding durability and thermal protection. TH160 doors are a steel sandwich construction with a stucco (pencil groove) surface texture. Our exclusive process fills 100% of the door's interior space with energy-saving, CFC-free, polyurethane foam insulation to deliver exceptional R-values. This process also provides superior foam density for excellent structural integrity. A thermal break is also available. With standard features like the corrosive resistant rigid aluminum retainer and the EPDM rubber floor seal, the TH160 is built to last!

Series MODEL	Section Thickness	Insulation (R-Value)	Exterior/Interior Steel Thickness	Max. Opening Width	Max. Opening Height	Exterior Colors
TH160	1-5/8"	Polyurethane Foam (14.86)	26-Gauge / 26-Gauge	28'-0"	24'-0"	White



TC Series

With a proven track record for thermal efficiency and extreme durability, Raynor TC Series is simply the best you can specify for polystyrene insulated door options. TC Series doors are a steel sandwich construction with a stucco (pencil groove) surface texture. The 2" thick TC200 and TC224 doors feature a laminated core of CFC-free expanded polystyrene insulation with the R-value of 10.25. A thermal break is also available on all models.

Series MODEL	Section Thickness	Insulation (R-Value)	Exterior/Interior Steel Thickness	Max. Opening Width	Max. Opening Height	Exterior Colors
TC200	2"	Expanded Polystyrene (10.25)	26-Gauge / 26-Gauge	18'-0"	16'-0"	White, Brown*, Beige* & 188 ArmorBrite Colors
TC224	2"	Expanded Polystyrene (10.25)	24-Gauge / 26-Gauge	18'-0"	16'-0"	White, Brown

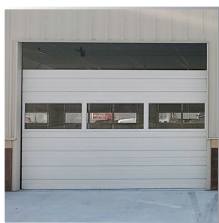
*Features the high performance PVDF coating (TRINAR® or equivalent) paint process that provides extended UV protection against fading.

Sectional Product Limited Warranty:

10 years (Rust-through & delamination) See your local dealer for complete details.

Aluminum Product Limited Warranty:

5 years - See your local dealer for complete details.



SteelForm™

Ideal for situations demanding maximum reliability, SteelForm™ door sections are a full 2" thick and made of hot-dipped galvanized steel for maximum rust resistance. Steelform doors are a steel pan construction with smooth(flush) surface texture on the S-16 and smooth (ribbed) texture on the S-20, S-24 and S-24C. SteelForm doors are available in S-16, S-20 and S-24-gauge models, and doors are available with energy-saving, CFC-free, polystyrene insulation. Choose from white impact resistant or steel back covers.

Series MODEL	Section Thickness	Optional Insulation (R-Value)	Exterior Steel Thickness	Max. Opening Width	Max. Opening Height	Exterior Colors
SteelForm S-16	2"	Polystyrene (7.70)	16-Gauge	24'-0"	24'-0"	White, ColorWave™
SteelForm S-20	2"	Polystyrene (7.70)	20-Gauge	40'-0"	24'-0"	White, ColorWave™
SteelForm S-24	2"	Polystyrene (7.70)	24-Gauge	32'-0"	24'-0"	White, Frost White*, Brown*, Beige*, ColorWave™
SteelForm S-24C	2"	Polystyrene (7.70)	Nominal 24-Gauge	20'-0"	16'-0"	White, ColorWave™

*Features the high performance PVDF coating (TRINAR® or equivalent) paint process that provides extended UV protection against fading.



AlumaView®

AlumaView® doors have long been the standard fixture for facilities requiring dependable, attractive doors with maximum visibility. With an anodized-finished extruded aluminum frame, AlumaView door sections are a full 1-3/4", 2" or 3" thick. And, for installations that require a custom look, AlumaView offers designer options such as powder coated colors and architectural glass. Build your AV200 door with ThermaXPS insulation for increased thermal performance. AV300 and AV200 doors are available with an IECC and California Title 24 air infiltration requirements package. See www.raynor.com/IECC for details.

Series MODEL	Overall Section Thickness	End Stile Width	Center Stile Width	Max. Opening Width	Max. Opening Height	Colors
AlumaView AV300	3"	3-3/8" or 6-1/2"	3-5/8"	24'-0"	24'-0"	Anodized Finishes or 188 ArmorBrite™ Colors
AlumaView AV200	2"	3-3/8" or 6-1/2"	3-5/8"	24'-0"	24'-0"	Anodized Finishes or 188 ArmorBrite™ Colors
AlumaView AV175	1-3/4"	3-3/8" or 6-1/2"	1-7/16"	16'-0"	16'-0"	Anodized Finishes or 188 ArmorBrite™ Colors

LIMITED WARRANTY AlumaView doors carry a 5-year limited warranty. See your local Raynor Dealer for complete details.



StyleForm™

When exterior appearance is a primary consideration, select an attractive raised-panel Raynor StyleForm™ door. StyleForm doors are a steel sandwich construction with a raised panel/flush (woodgrain) panel configuration. A thermal break is available on StyleForm doors. These doors are equipped with heavy-duty, commercial-grade hardware and offer the perfect combination of beauty and reliability. StyleForm construction matches Traditions Series™ residential doors.

Series MODEL	Section Thickness	Insulation (R-Value)	Max. Width	Max. Height	Exterior Colors
StyleForm OPTIMA (Commercial ShowCase)	2"	Polystyrene (10.25)	18'-0"	16'-0"	White, Brown*, Beige*, ColorWave™

*Features the high performance PVDF coating (TRINAR® or equivalent) paint process that provides extended UV protection against fading.

ColorWave™ Post Paint Finish:

Raynor's ColorWave features Sherwin-Williams® next generation post paint system for your garage door. With 1,500 colors to choose from, home and business owners can couple this elite paint system with state of the art Raynor manufacturing to craft the perfect look for their home or project.



Commercial Aspen™

When your building's facade needs a classic raised or recessed panel design, choose Commercial Aspen™ doors. With style choices like mixed, raised or recessed panel designs and WeatherLock™ section joint technology, Commercial Aspen™ doors offer the aesthetic options of a residential door combined with the strength of a commercial door. Commercial Aspen doors are a steel sandwich construction matching the Aspen Series™ residential doors. All Commercial Aspen doors are available with a thermal break.

Series MODEL	Section Thickness	Insulation (R-Value)	Max. Opening Width	Max. Opening Height	Panel Configuration	Exterior Colors
AP200C	2"	Polyurethane (18.00)	24'-0"	16'-0"	Raised Colonial, Raised Ranch, Flush, Plank, Recessed Colonial Grooved, Recessed Ranch Grooved, Mixed	White, Almond, Brown, Black*, Charcoal*, BronzeTone, Desert Tan, Sandstone, Slate, Walnut Woodgrain, Auburn Woodgrain, Driftwood Woodgrain, Mocha Woodgrain, ColorWave™
AP138C	1-3/8"	Polyurethane (13.00)	20'-0"	16'-0"		

*Features the high performance PVDF coating (TRINAR® or equivalent) paint process that provides extended UV protection against fading.



Commercial BuildMark® & TradeMark™

Ideal for situations that demand a residential look, in a commercial size. Commercial BuildMark and TradeMark give you a choice of raised panel options to match your residential door. Door sections are a full 2" thick and give commercial durability with a residential look and woodgrain finish. Commercial BuildMark and TradeMark doors have a steel pan construction that matches Advantage Series™ residential doors.

Series MODEL	Section Thickness	Optional Insulation (R-Value)	Exterior Steel Thickness	Max. Opening Width	Max. Opening Height	Panel Configuration	Exterior Colors
Commercial TradeMark	2"	Polystyrene (6.60)	24-Gauge	20'-0"	16'-0"	Colonial, Ranch, Recessed Colonial Grooved	White, Sandstone, Almond, BronzeTone, Brown, ColorWave™
Commercial BuildMark	2"	Polystyrene (6.60)	25-Gauge	20'-0"	16'-0"	Colonial, Ranch, Flush, Recessed Colonial Grooved	White, Sandstone, Almond, Brown, Desert Tan, Black, Auburn Woodgrain, Mocha Woodgrain, Walnut Woodgrain, ColorWave™



Commercial Operators

Raynor offers ControlHoist™ operators with a variety of features and options to compliment any commercial door. Easily configure the correct operator with a door for a total Raynor branded system with an extended extra year of warranty. See your Raynor Dealer or visit www.raynor.com for more information.

Raynor also offers a complete line of Commercial Rolling Steel doors, Fire doors and Operators, along with High Performance traffic doors. See www.raynor.com for more details and information on our wide product offering.

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Need AIA credits? Raynor provides courses covering a variety of door subjects. Call 1-800-4-RAYNOR for more information.