



STD. 4', 6' & 8' TABLE	2	3	2	0	23	4	27	27
STD. 10' & 12' TABLE	2	3	4	0	36	8	44	44
STD. 8' & 10' HC TABLE	2	3	2	1	26	6	32	32
STD. 12' HC TABLE	2	3	4	1	39	10	49	49

Step 1 : If using wood provided by others, refer to pages 3 and 4 for hole drilling patterns. If using wood provided by Jamestown, begin by separating seat boards (2 req'd) from table top boards (3 req'd) (refer to pages 3 and 4). Place the 3/8"-16 x 2 1/4" carriage bolts through the pre-drilled table top boards. Place boards and bolts with the table top facing the ground (refer to figure 1). Helpful hint : Use tape on head of bolt to hold it in place while setting the boards into the proper position.

Step 2 : Place frame uprights over frame attachment bolts. Secure finger tight using one 3/8" lockwasher and one 3/8" nut per bolt. Repeat this step for each upright required (2 uprights for 6' & 8', 3 uprights for 10' & 12' tables).On the outboard uprights, the flange should be placed towards the end of the table boards (Refer to figure 2). On the 10' & 12' tables, the center upright may be placed with the flange facing either end.

Step 3 : Place two 3/8"-16 x 1" carriage bolts through the outside of the rectangular slots of the cross brace center bracket as shown in figure 3. If handicapped accessible is required, place one 3/8"-16 x 1" through the rectangular slot of the handicapped bracket as shown in figure 4. Attach the brackets to the table top by placing over the attachment bolt. Secure finger tight using one 3/8" lockwasher and one 3/8" nut per bolt.



FIGURE 4



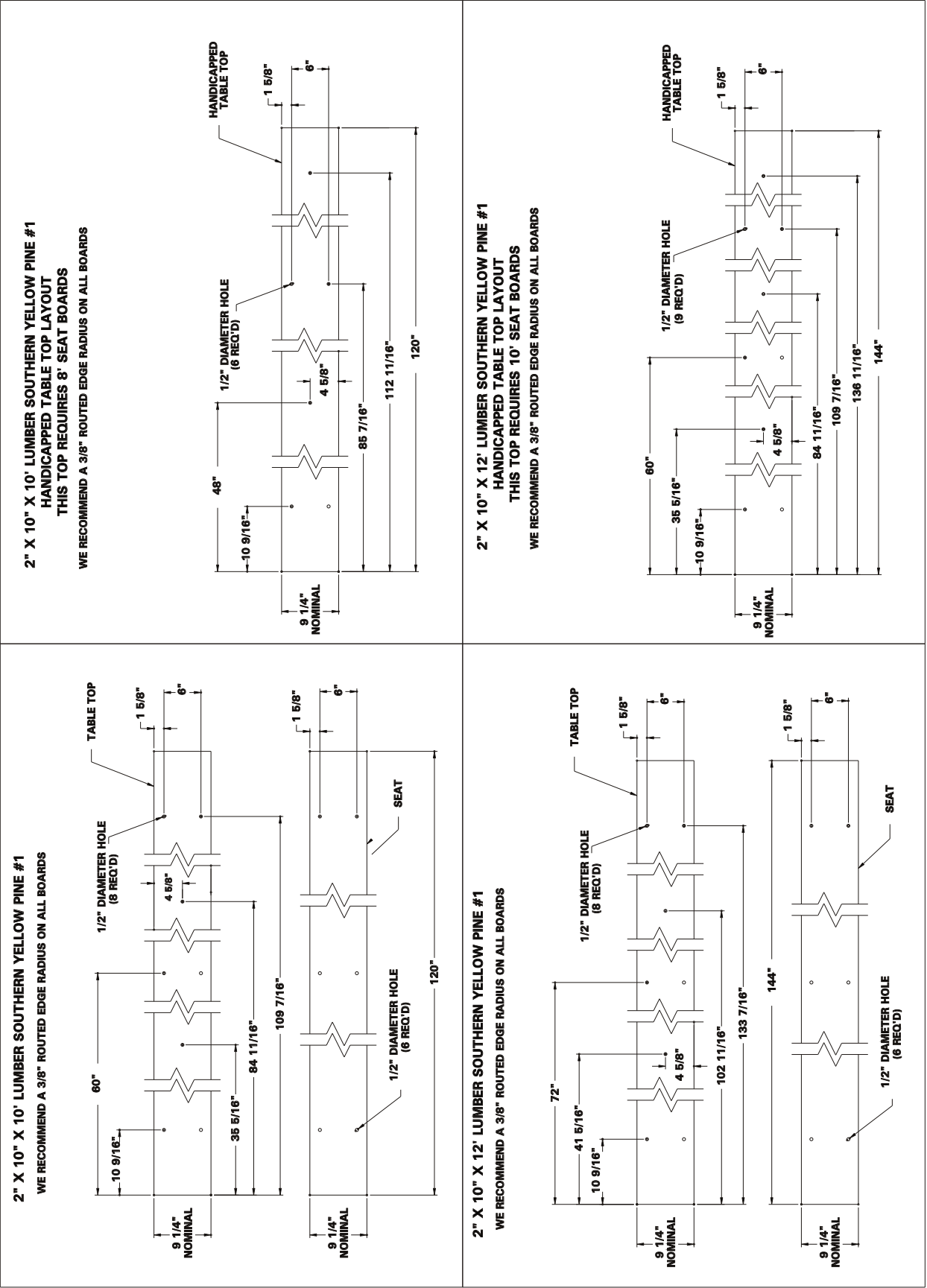
FIGURE 1



FIGURE 2



FIGURE 3



Step 4 : Attach the cross brace to the bolt in the cross brace center bracket using one 3/8" lockwasher, and one 3/8" nut (refer to figure 3). Attach the other end of the cross brace using one 3/8"-16 x 1" carriage bolt, one 3/8" lockwasher, and one 3/8" nut to the frame angle as shown in figure 5. Repeat this step for each cross brace required. Attach the handicapped cross brace in a similar fashion as shown in figures 6 and 7. Note: 10' & 12' tables have one cross brace that is shorter and has bent flanges on one end (12' Table) or both ends (10' Table). This cross brace needs to be attached to an inner frame upright as shown in figure 8. The cross brace shown in Fig. 8 is for a 12' Table. A 10' Table would have a cross brace (in the same location) with a bent flange on both ends.

Step 5 : Attach the two seat boards to the frame uprights seat bracket. Align the seat board pre-drilled holes to the holes in the seat bracket, attach using four 3/8"-16 x 2 1/4" carriage bolts, four 3/8" lock washers, and four 3/8" nuts per seat board. Refer to figure 9.

Step 6 : Tighten all hardware. Tighten the nut until the bolt head starts to compress into the board. We recommend a 9/16" socket. **Warning :** Do not over tighten the carriage bolts. Over tightening may cause the wood to splinter and \ or split.

Step 7 : Turn table upright. Warning : THE JAMESTOWN TABLES ARE VERY HEAVY. TURNING THE TABLE OVER IN AN UNSAFE MANNER, MAY CAUSE INJURY. EXERCISE EXTREME CAUTION WHEN TURNING OVER.



FIGURE 8



FIGURE 9



FIGURE 5



FIGURE 6



FIGURE 7

